

DARDANEL®	FINAL PRODUCT SPECIFICATION	
Onaylayan (Approved By) :SEVİM ÜSTÜNEL Hazırlayan (Prepared By) :MELAHAT BURCU KÖSE	Meatballs With Tomato Sauce CONTROLLED COPY	Spek. (Specification) No :FPS.MRE.B02 Tarih (Issue Date) :9/9/2022 Revizyon (Revision) :0
PRODUCT PICTURE		
MEAL CODE	B-02	
ITEM CODE	B-02	
NSN CODE	0	
PRODUCT NAME	Meatballs With Tomato Sauce	
POUCH TYPE	Wet pouch	
NET WEIGHT	250 GR	
MENU NO	-	
PRODUCT GROUP	Vegan Vegeterian Lacto Ova Vegeterian Gluten Free Lactose Free Helal X	
TOTAL WATER NEED	N/A	
PRIMARY PACKAGING	TORBA.0.150x200 MM.PET-ALU-NY-CPP.001	250 GR POUCH TORBA
LABEL	ETK.MRE.150x200 MM.001	MRE 150X200 POUCH ETİKETİ
SECONDARY PACKAGING	N/A	KULLANILMAMAKTADIR
MASTER CARTON	KOLİ.BSİZ.0.DOPEL.001	1000 GR BASKISIZ POUCH KOLİSİ 6LI
UNITS PER MASTER	30 units per carton	
TERTIARY (PALLET) TYPE	80*120 EURO PALLET	
NUMBER CARTONS PER PALLET	1500 CARTONS PER PALLET (15*100)	
STORAGE CONDITIONS	It can be stored up to BBE at 25 degree. Suitable for storage at +1 Degree and +50 Degree. Store unopened, in a cool dry place away from direct sunlight. Once opened use immediately.	
SHIPPING CONDITIONS	It can be stored up to BBE at 25 degree. Suitable for storage at +1 Degree and +50 Degree. Store unopened, in a cool dry place away from direct sunlight. Once opened use immediately.	
PRODUCT SHELF LIFE ACCORDING TO	At 25 °C 30 months - At 37 °C 10 months- At 50 °C 4 months	
SHELF LIFE	30 months	
LOTING AND CODDING	Best Before Ends (BBE) , Batch Number (BN)(production day of year) and Production Date (PD) are printed on the package.	
PACKAGING	Packed in Vacuum Pauch Bag	
CONSUMPTION INFORMATION	Cooked product, please consume after heating.	
CONSUPTION TEMPERETURE	Suitable for consumption at +1 Degree and +50 Degree	
WARNING	Do not buy or consume leaked, bulged or damaged products.	
PRODUCER	DARDANEL Önentaş Gıda San. A.Ş.	
PRODUCER'S ADRESS	İzmir Yolu 4. km 17100 Çanakkale/Türkiye	
ORGIN	COUNTRIES OF THE EUROPEAN UNION	
HEATING SUGGEESTION	1) Tear the flameless ration heater bag open at notch at top of bag. Insert unopened meal pouch in the sleeve. 2) Add water to bag up to fill line at the bottom of the bag (50 ml) 3) Fold bag over meal so heater is under meal. Lay bag down. After 12 minutes the meal is ready to eat. After opening and mixing, your product is ready to eat. Enjoy your meal. *Always activate heater with water before disposal * Dispose tidly. Please do not litter. CAUTION: Do not heat directly in a flame.	
INGREDIENTS	Beef meatballs (38.4%) (Beef meat, lamb meat, breadcrumbs onion, salt, spices), tomato sauce (61.6%) (Water, tomato, sunflower oil, onion, tomato paste, pepper paste, salt, sugar, garlic, vinegar, basil, spices.	
ALLERGENS	Contains gluten products	
MAY CONTAIN	It may contain trace amounts of gluten, dairy products, fish, soy, celery.	
SEALING PARAMETERS	190 °C min 1,5 sn 230 kg/pascal	
STERILIZATION PARAMETERS	In the range of 114-118 degrees, the sterilization program is determined as meatless products min F0:6 - meat products min F0:10.	

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PRODUCT VERIFICATION TESTS / MICROBIOLOGICAL						
Microorganism	Laboratory	Method	Frequency	Accept	Reject	External Laboratory
Salmonella	NÖ Microbiology Laboratory	Minividas/SPT	Lot number	0/25 g-ml	0/25 g-ml	Once in a year
L. monocytogenes	NÖ Microbiology Laboratory	Minividas/LMX	Lot number	0/25 g-ml	0/25 g-ml	Once in a year
B. Cereus	NÖ Microbiology Laboratory	EN ISO 7932	Lot number	≤10²	> 10³	Once in a year
Staphylococcal Enterotoxin	NÖ Microbiology Laboratory	Minividas	Lot number	0/25 g-ml	0/25 g-ml	Once in a year
Commercial Sterility Test	NÖ Microbiology Laboratory	TS 10524(Incubation Test) (@37°C 10 Days; @ 55°C 7 Days)	Lot number	No post-incubation leak or bulge should be seen, the pH difference should be <0.5. There should be no growth as a result of microbiological analysis performed on packages that do not show leakage and bulge after incubation		Once in a year
PRODUCT VERIFICATION TESTS / CHEMICAL						
Parameters	Method	Analysis Frequency	Accept	Tolerance	Reject	Laboratory
Salt %	Titrimetric	Each Retort Batch	≤1	± 0,3	max %2	NÖ Central Laboratory
LEGISLATIVE INFORMATION						
PESTICIDE RESIDUES	IN COMPLIANCE WITH THE CURRENT UK, AND EU LEGISLATION AND TURKISH FOOD CODEX					External Laboratory
HEAVY METAL RESIDUES	IN COMPLIANCE WITH THE CURRENT UK, AND EU LEGISLATION AND TURKISH FOOD CODEX					External Laboratory
ADDITIVES (where relevant)	IN COMPLIANCE WITH THE CURRENT UK, AND EU LEGISLATION AND TURKISH FOOD CODEX					External Laboratory
PACKING MATERIAL	IN COMPLIANCE WITH THE CURRENT UK, AND EU LEGISLATION AND TURKISH FOOD CODEX					External Laboratory
MARKING	IN COMPLIANCE WITH THE CURRENT UK, AND EU LEGISLATION AND TURKISH FOOD CODEX					External Laboratory
PRODUCT VERIFICATION TESTS / PHYSICAL						
Parameters	Method	Analysis Frequency	Accept	Tolerance	Reject	Laboratory
Net Weight	Scale	Each Retort Batch	250	± 9	T1min- T2	NÖ Central Laboratory
			%2,5 of the product can be between T1-T2 limits. All of the products must be greater than		241-232	
Lot Number	Visual	Each Retort Batch	Must be correct			NÖ Central Laboratory
BBE Information	Visual	Each Retort Batch	Must be correct			NÖ Central Laboratory
Packaging Appearance	Visual	Each Retort Batch	Must be smooth and proper			NÖ Central Laboratory
Foreign Matter/Impurity	Visual	Each Retort Batch	Shouldn't contain			NÖ Central Laboratory
Residual Air Volume	Visual	Each Retort Batch	must be properly sealed		>%2/pouch volume	NÖ Central Laboratory
Sealing Control	Visual	Each Retort Batch	must be properly sealed			NÖ Central Laboratory
Appearance/ Odor	Visual	Each Retort Batch	Uniform mixture appearance and must not contain foreing odor			NÖ Central Laboratory
Taste / Texture	Visual	Each Retort Batch	It must have its natural-original taste . Texture must be not too mushy			NÖ Central Laboratory

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NUTRITION FACTS (per 100 g)					
Energy (kJ/kcal)	161,06	Fiber (g)	0,660		
Total Fat (g)	11,74	Protein (g)	9,376		
-Saturated Fat (g)	2,88	Salt (g)	0,800		
Total Carbohydrates (g)	4,64				
-Sugars (g)	0,10				
Allergens / GMO / Radiological Risk In The Product					
Components	Product contains or not	In the same product line with the product; contains or not	Components	Product contains or not	In the same product line with the product; contains or not
Nuts; almond (Amygdalus communis L.), hazelnut (Corylus avellana), walnut (Juglans regia), cashew (Anacardium occidentale), pecan (Carya illinoensis - Wangenh.-K.Koch), brazil nut (Bertholletia excelsa), pistachio (Pistacia vera), macadamia nut and Queensland nut (Macadamia ternifolia) and their products	No	No	Celery and its products	No	Yes
			Grain varieties containing gluten (wheat, rye, barley, oats, spelled, Kamut or hybrid varieties) and their products	Yes	Yes
Crustaceans and their products	No	No	Mustard and its products	No	No
Egg and egg products	No	No	Sesame seed and its products	No	Yes
Lupin and its products	No	No	Molluscs and its products	No	No
Fish and fish products	No	Yes	Sulphur dioxide and sulphites, (In terms of SO2; max 10 mg/kg or 10 mg/L)	No	No
Peanut and its products	No	No	GMO AND RADIOLOGICAL LIST		
Soy and soy products	No	Yes	Genetically modified corn and its products	No	No
Milk and its derivatives (includes lactose)	No	Yes	Genetically modified soy and its products	No	No
			Radiological Risk	No	No