

<LOGO>	FINAL PRODUCT SPECIFICATION																																
Onaylayan (Approved By) :<SON_ONAY> Hazırlayan (Prepared By) :<HAZIRLAYAN>	TUNA BEANS SALAD			Spek. (Specification) No :<DOC_KODU>																													
				Tarih (Issue Date) :<DOC_HAZ_TAR>																													
	<PRN_KK>			Revizyon (Revision) :<REV_NO>																													
PRODUCT PICTURE																																	
MEAL CODE	F-05																																
ITEM CODE	F-05																																
NSN CODE	0																																
PRODUCT NAME	Tuna with Beans																																
POUCH TYPE	WET POUCH																																
NET WEIGHT	250 GR																																
MENU NO	A-01																																
PRODUCT GROUP	Vegan		Vegeterian		Lacto Ova Vegeterian																												
	Gluten Free X		Lactose Free X		Helal																												
TOTAL WATER NEED	N/A																																
PRIMARY PACKAGING	TORBA:0.150x200 MM.PET-ALU-NY-CPP.001			250 GR POUCH TORBA																													
LABEL	ETK.MRE.150x200 MM.001			MRE 150X200 POUCH ETIKETİ																													
SECONDARY PACKAGING	N/A			KULLANILMAMAKTADIR																													
MASTER CARTON	N/A			KULLANILMAMAKTADIR																													
UNITS PER MASTER	N/A																																
TERTIARY (PALLET) TYPE	80*120 EURO PALLET																																
NUMBER CARTONS PER PALLET	1500 CARTONS PER PALLET (15*100)																																
STORAGE CONDITIONS	It can be stored up to BBE at 25 degree. Suitable for storage at +1 Degree and +50 Degree. Store unopened, in a cool dry place away from direct sunlight. Once opened use immediately.																																
SHIPPING CONDITIONS	It can be stored up to BBE at 25 degree. Suitable for storage at +1 Degree and +50 Degree. Store unopened, in a cool dry place away from direct sunlight. Once opened use immediately.																																
PRODUCT SHELF LIFE ACCORDING TO	At 25°C 30 months - At 37°C 10 months- At 50°C 4 months																																
SHELF LIFE	30 months																																
LOTING AND CODDING	Best Before Ends (BBE) , Batch Number (BN)(production day of year) and Production Date (PD) are printed on the package.																																
PACKAGING	Packed in Vacuume Pouch Bag																																
CONSUMPTION INFORMATION	Cooked product, please consume after heating.																																
CONSUPTION TEMPERETURE	Suitable for consumption at +1 Degree and +50 Degree																																
WARNING	Do not buy or consume leaked, bulged or damaged products.																																
PRODUCER	DARDANEL Önentaş Gıda San. A.Ş.																																
PRODUCER'S ADRESS	İzmir Yolu 4. km 17100 Çanakkale/Türkiye																																
ORGIN	Türkiye																																
HEATING SUGGEESTION	1) Tear the flameless ration heater bag open at notch at top of bag. Insert unopened meal pouch in the sleeve. 2) Add water to bag up to fill line at the bottom of the bag (50 ml) 3) Fold bag over meal so heater is under meal. Lay bag down. After 12 minutes the meal is ready to eat. After opening and mixing, your product is ready to eat. Enjoy your meal. *Always activate heater with water before disposal * Dispose tidly. Please do not litter. CAUTION: Do not heat directly in a flame.																																
INGREDIENTS	Beans(%31), Tuna fish (Katsuwonus pelamis (25%)), olive oil, water, chickpeas, carrot, black olive, salt.																																
	<table><tr><td>Tuna fish (Katsuwonus pelamis)</td><td>TON BALIĞI (Katsuwonus pelamis)</td><td>25,00%</td></tr><tr><td>BEANS</td><td>KURU FASULYE</td><td>31,00%</td></tr><tr><td>CHICKPEAS</td><td>NOHUT</td><td>9,30%</td></tr><tr><td>BLACK OLIVE</td><td>SİYAH ZEYTİN</td><td>4,67%</td></tr><tr><td>CARROT</td><td>HAVUÇ</td><td>7,22%</td></tr><tr><td>SALT</td><td>TUZ</td><td>0,99%</td></tr><tr><td>OLIVE OIL</td><td>RAFİNE ZEYTİNYAĞI</td><td>9,37%</td></tr><tr><td>WATER</td><td>SU</td><td>12,44%</td></tr><tr><td></td><td></td><td>100,00%</td></tr></table>						Tuna fish (Katsuwonus pelamis)	TON BALIĞI (Katsuwonus pelamis)	25,00%	BEANS	KURU FASULYE	31,00%	CHICKPEAS	NOHUT	9,30%	BLACK OLIVE	SİYAH ZEYTİN	4,67%	CARROT	HAVUÇ	7,22%	SALT	TUZ	0,99%	OLIVE OIL	RAFİNE ZEYTİNYAĞI	9,37%	WATER	SU	12,44%			100,00%
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ALLERGENS	Fish is allergen																																
MAY CONTAIN	It may contain trace amounts of nuts, crustaceans, egg, peanut, celery, mustard, sesame, molluscs and soy products																																
SEALING PARAMETERS	190°C min 1,5 sn 230 kg/pascal																																
STERILIZATION PARAMETERS	In the range of 114-118 degrees, the sterilization program is determined as meatless products min F0:6 - meat products min F0:10.																																
PRODUCT VERIFICATION TESTS / MICROBIOLOGICAL																																	
Microorganism	Laboratory	Method	Frequency	Accept	Reject	External Laboratory																											

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	<PRN_KK>				
Histamine	Önentaş QC laboratory	Elisa Method	Lot number	Max; n=9, c= 2 m= 100 mg/kg, M= 200 mg/kg	Once in a year
Commercial Sterility Test	NÖ Microbiology Laboratory	TS 10524(Incubation Test) (@37°C 10 Days; @ 55°C 7 Days)	Lot number	No post-incubation leak or bulge should be seen, the pH difference should be <0.5. There should be no growth as a result of microbiological analysis performed on packages that do not show leakage and bulge after incubation	Once in a year

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PRODUCT VERIFICATION TESTS / CHEMICAL						
Parameters	Method	Analysis Frequency	Accept	Tolerance	Reject	Laboratory
Salt %	Titrimetric	Each Retort Batch	≤1	± 0,3	max %2	NÖ Central Laboratory
LEGISLATIVE INFORMATION						
PESTICIDE RESIDUES	IN COMPLIANCE WITH THE CURRENT UK, AND EU LEGISLATION AND TURKISH FOOD CODEX					External Laboratory
HEAVY METAL RESIDUES	IN COMPLIANCE WITH THE CURRENT UK, AND EU LEGISLATION AND TURKISH FOOD CODEX					External Laboratory
ADDITIVES (where relevant)	IN COMPLIANCE WITH THE CURRENT UK, AND EU LEGISLATION AND TURKISH FOOD CODEX					External Laboratory
PACKING MATERIAL	IN COMPLIANCE WITH THE CURRENT UK, AND EU LEGISLATION AND TURKISH FOOD CODEX					External Laboratory
MARKING	IN COMPLIANCE WITH THE CURRENT UK, AND EU LEGISLATION AND TURKISH FOOD CODEX					External Laboratory
PRODUCT VERIFICATION TESTS / PHYSICAL						
Parameters	Method	Analysis Frequency	Accept	Tolerance	Reject	Laboratory
Net Weight	Scale	Each Retort Batch	250	± 9	T1min- T2	NÖ Central Laboratory
			%2,5 of the product can be between T1-T2 limits, All of the products must be greater than		241-238	
Lot Number	Visual	Each Retort Batch	Must be correct			NÖ Central Laboratory
BBE Information	Visual	Each Retort Batch	Must be correct			NÖ Central Laboratory
Packaging Appearance	Visual	Each Retort Batch	Must be smooth and proper			NÖ Central Laboratory
Foreign Matter/Impurity	Visual	Each Retort Batch	Shouldn't contain			NÖ Central Laboratory
Residual Air Volume	Visual	Each Retort Batch	must be properly sealed		>%2/pouch volume	NÖ Central Laboratory
Sealing Control	Visual	Each Retort Batch	must be properly sealed			NÖ Central Laboratory
Appearance/ Odor	Visual	Each Retort Batch	Uniform mixture appearance and must not contain foreign			NÖ Central Laboratory
Taste / texture	Visual	Each Retort Batch	It must have its natural-original taste . Texture must be not too mushy			NÖ Central Laboratory
NUTRITION FACTS (per 100 g)						
Energy (kJ/kcal)	569,72/136,3		Fiber (g)	1,95		
Total Fat (g)	8,55		Protein (g)	8,6		
-Saturated Fat (g)	0,96		Salt (g)	0,42		
Total Carbohydrates (g)	6,2					
-Sugars (g)	0,48					
Allergens / GMO / Radiological Risk In The Product						
Components	Product contains or not	In the same product line with the product; contains or not	Components	Product contains or not	In the same product line with the product; contains or not	
Nuts; almond (<i>Amygdalus communis</i> L.), hazelnut (<i>Corylus avellana</i>), walnut (<i>Juglans regia</i>), cashew (<i>Anacardium occidentale</i>), pecan (<i>Carya illinoensis</i> - Wangenh.-K.Koch), brazil nut (<i>Bertholletia excelsa</i>), pistachio (<i>Pistacia vera</i>), macadamia nut and Queensland nut (<i>Macadamia ternifolia</i>) and their products	No	Yes	Celery and its products	No	Yes	
Crustaceans and their products	No	Yes	Grain varieties containing gluten (wheat, rye, barley, oats, spelled, Kamut or hybrid varieties) and their products	No	No	
Egg and egg products	No	Yes	Mustard and its products	No	Yes	
Lupin and its products	No	No	Sesame seed and its products	No	Yes	
Fish and fish products	Yes	Yes	Molluscs and its products	No	Yes	
Peanut and its products	No	Yes	Sulphur dioxide and sulphites, (In terms of SO2; max 10 mg/kg or 10 mg/L)	No	No	
Soy and soy products	No	Yes	GMO AND RADIOLOGICAL LIST			
Milk and its derivatives (includes lactose)	No	No	Genetically modified corn and its products	No	No	
			Genetically modified soy and its products	No	No	
			Radiological Risk	No	No	